

# Work Order ID 115374

March-28-14 8:32:37 AM

**\*115374\***

Page 1

Item ID: D205-634-041

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Replacement Skidtube Fits LH or RH

Start Date: 3/28/14 Start Qty: 1.00 **\*1\***

Cust Item ID:

Required Date: 3/28/14 Req'd Qty: 1.00 **\*1\***

Customer:

Reference:

Approvals: Process Plan: *[Signature]* Date: \_\_\_\_\_ Tooling: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_

Run Start **\*NR1\***  
Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2580-041	F

100	Document Control	0.00							
<b>*100*</b>	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy D205-634 bluefile & type labels per PPP D205-634-041		CHG005						

DAS  
06 MAR 28 2014  
9-89

220	Packaging	0.00							
<b>*220*</b>									
Packaging	Memo	0.00							

Packaging

PULL FROM STK:  
1 X D205-634-011 B108998  
DISASSEMBLE/REMOVE  
K10003 B ~~107~~ 107315 *[Signature]*  
RETURN TO STK  
REPACKAGE AS D205-634-041  
UJSING NEW B.N  
Identify and pack for shipping as per PPPD205-634-041  
Location: \_\_\_\_\_  
PPP Rev: \_\_\_\_\_

DAS  
06  
9-89

*[Handwritten: 1 & 14-03-28]*

<b>DART</b> AEROSPACE		1270 ABERDEEN ST HAWKESBURY ON CANADA K6A 1K7 TEL 1-613-632-5200 www.dartaerospace.com	
PATENT	N/A	CHG	CHG010
P/N	D205-634-011	STC	SH96-88
DESC	Skidtube	STC	SR00563NY
LOT	B108998	STC	H
MODEL	Bel205/210/212/214/412		
TC APPROVAL # 09-89		MADE IN CANADA	

D2729-4

Work Order ID 115374

\*115374\*

Page 2

March-28-14 8:32:37 AM

Item ID: D205-634-041

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Replacement Skidtube Fits LH or RH

Start Date: 3/28/14 Start Qty: 1.00 \*1\*

Cust Item ID:

Required Date: 3/28/14 Req'd Qty: 1.00 \*1\*

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop \*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

230

QC21- Final Inspection - Work Order Release

0.00

\*230\*

QC

Memo

0.00

Quality Control

MCS 14-03-28

ME  
14-3-28

# Picklist Print

March-28-14 8:32:36 AM

Page 1

Work Order ID: 115374

**\*115374\***

Parent Item: D205-634-041

**\*D205-634-041\***

Parent Item Name: Replacement Skidtube Fits LH or RH

Start Date: 3/28/14

Required Date: 3/28/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:N 02.08.28 FP was QC5 in Step 27; Added QC5 to Step 30  
 KJ IPP Rev P 10.02.19  
 per PAR09-043 EC verified by:DD  
 IPP Rev. O 06.02.28 Added paperwork EC  
 IPP Rev:P 07-07-09 SS Wearplates & Gaskets JLM IPP Rev:Q  
 10.12.01 as per chg003 DD verf:EC IPP REV:R 12.01.23 AS  
 PER ECN11-684 VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D205-634-011

Manufactured No

Each 10.0000

1

**\*D205-634-011\***

Skidtube Fits LH or RH

**\*\***

DAS  
06  
9-89

Location

Loc Qty

Loc Code

FG	3	
105772	1	
105774	1	
99561	1	
FG083	7	
100987	1	
100988	1	
100989	1	
108473	1	
108474	1	
108475	1	
108998	1	

K10003

Manufactured No

Each 8.0000

-1

**\*K10003\***

Saddle

**\*\***

DAS  
06  
9-89

Location

Loc Qty

Loc Code

PKG015	8	
107315	1	
108462	3	
109527	4	